

Coronze, or Alloy C638 is a high strength, cost effective, cobalt-modified aluminum silicon bronze which was developed for its corrosion resistant properties, particularly its oxidation resistance at elevated temperatures. A number of superior qualities, including surface characteristics, formability, strength and conductivity, make C638 an excellent choice for use in a wide range of applications including electrical connectors and spring contacts. For more information contact Olin Brass Market Development Engineering at 618-258-5255, OlinBrass.com or email us at info@olinbrass.com.

### Chemical Composition

	Remainder
<b>Copper<sup>1</sup></b>	
<b>Aluminum</b>	2.5-3.1%
<b>Cobalt</b>	0.25-0.55%
<b>Silicon</b>	1.5-2.1%
Iron	0.20% Max
Lead	0.05% Max
Manganese	0.10% Max
Nickel	0.20% Max
Zinc	0.8% Max

<sup>1</sup> Cu + Named Elements, 99.5% min

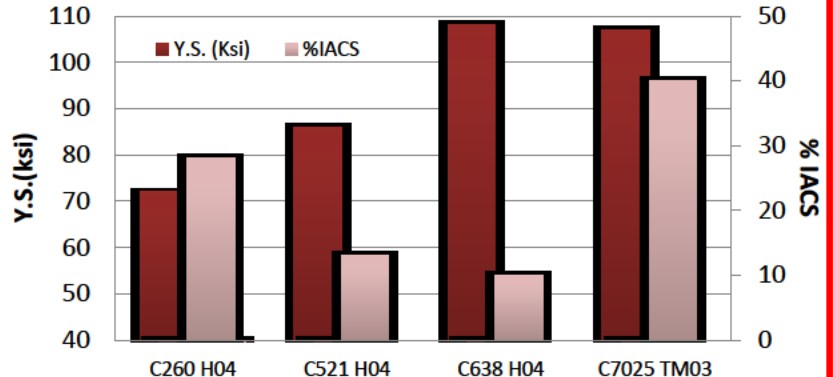


Figure 1: Comparison of Yield Strength and Electrical Conductivity performance of select high strength connector materials

### Physical Properties

	English Units	Metric Units
Density	0.299 lb/in <sup>3</sup> @ 68°F	8.28 g/cm <sup>3</sup>
Thermal Conductivity	22.0 BTU-ft/ft <sup>2</sup> -hr-°F	38 W/m <sup>0</sup> K
Electrical Resistivity	104 ohm circ mils/ft	17.4 microhm-cm
Electrical Conductivity (annealed)	10% IACS*	0.058 megamho/cm
Modulus of Elasticity	16,700,000 psi	115 kN/mm <sup>2</sup>
Thermal Capacity(Specific Heat)	0.090 Btu/lb/F <sup>o</sup> @ 68°F	377.1 J/kg · °C @ 20°C
Coeff. Of Thermal Expansion 68-572°F (20-300°C)	9.5 PPM/°F	17.1 PPM/°C

\*International Annealed Copper Standard

### Mechanical Properties

Temper <sup>1</sup>	Tensile Strength		Yield Strength <sup>2</sup>		% Elongation <sup>2</sup>	Typical 90° Bend Formability GW/BW <sup>3</sup>	
	ksi	N/mm <sup>2</sup>	ksi	N/mm <sup>2</sup>			
Annealed	77-87	530-600	56	385	33	-	-
1/4 Hard	90-102	620-705	82	565	16	0.5	1.5
1/2 Hard	100-112	690-770	93	640	10	0.8	2.0
3/4 Hard	105-117	725-805	99	685	7	1.0	2.5
Hard	114-126	785-870	108	745	4	1.5	3.5
Extra Hard	118-130	815-895	112	770	3	2.3	4.5
Spring	123-134	850-925	116	800	2	3.0	7.0
Extra Spring	130 min	895 min	119 min	820 min	2 Max		

<sup>1</sup> Mechanical properties subject to change. All tempers listed are made to a Tensile Strength specification unless otherwise noted.

<sup>2</sup> Nominal Values <sup>3</sup> DATA FOR REFERENCE ONLY. R/T = Bend Radius/Material Thickness <0.016" (0.4mm) thick, 11/16 (17.5mm) wide.

#### Olin Brass Headquarters

4801 Olympia Park  
 Plaza, Suite 3500  
 Louisville, KY 40241  
 Ph: 502-873-3000

#### GBC METALS ASIA PACIFIC PTE LTD

1 Kim Seng Promenade  
 Great World City, E Tower  
 Singapore 237994  
 Ph: 65.6238.1155

#### GBC METALS LLC SHANGHAI

Room 2004 Aetna Tower  
 No. 107 Zunyi Rd  
 Shanghai 200051 China  
 Ph: 86.21.6237.5898

**OLIN BRASS-HEADQUARTERS**

4801 Olympia Park  
Plaza, Suite 3500  
Louisville, KY 40241  
Ph: 502-873-3000

**OLIN BRASS - MILL**

285 Lewis & Clark Blvd.  
East Alton, IL 62024  
Ph: 618-258-5255

**BRYAN METALS INC.**

1103 South Main Street  
Bryan OH 43506-0487  
Ph: 419-636-4571  
Fx: 419-636-3994

**SOMERS THIN STRIP**

215 Piedmont Street  
Waterbury, CT 06706  
Ph: 203-597-5000  
Fx: 203-597-5081

**A.J. OSTER COMPANY**

180 ALEXANDRA WAY  
Carol Stream, IL 60188-2068  
Ph: 630-260-1040  
Ph: 800-323-9644  
Fx: 630-260-1102

**A.J. OSTER CARIBE, INC.**

Centro industrial Rio Canas  
Lote 29, P.M.B HC-01  
Box 29030  
Caguas, PR 00725  
Ph: 787-747-7575

**A.J. OSTER FOILS, INC.**

2081 McCrea Street  
Alliance, OH 44601-2793  
Ph: 330-823-1700  
Ph: 800-321-9750  
Fx: 330-823-1705

**A.J. OSTER WEST INC.**

22833 La Palma Avenue  
Yorba Linda, CA 92887-4767  
Ph: 714-692-1000  
Ph: 800-933-5933  
Fx: 714-692-1225

**A.J. OSTER COMPANY**

457 Industrial Drive  
Warwick, RI 02886  
Ph: 401-739-0800  
Fx: 401-739-1276

**INTERNATIONAL SALES OFFICES & FACILITIES****GBC METALS ASIA PACIFIC PTE LTD.**

1 Kim Seng Road Promenade  
Great World City, East Tower #13-04  
Singapore 237994  
Ph: 65.6238.1155  
Fx: 65.6238.0660

**GBC METALS LLC SHANGHAI**

Room 2004, Aetna Tower  
No. 107 Zunyi Road  
Shanghai 200051, China  
Ph: 86.21.6237.5898  
Fx: 86.21.6237.5805

**OLIN LUOTONG METALS (GZ) Co Ltd**

No. 8 Jung Gong Road, East District  
Guangzhou Economic Technological & Dev District  
Guangzhou, P.R. China 510530  
Ph: 86.20.8226.6818  
Fx: 86.20.8226.6718

**DOWA-OLIN METAL CORPORATION**

2630, Shingai  
Iwata-shi, Shiznoka-ken  
438, Japan  
Ph: 81.538.37.5111  
Fx: 81.538.37.0147

**OLIN BRASS - INTERNATIONAL DISTRIBUTORS****UNITED KINGDOM / IRELAND****Aurubis UK Ltd.**

Rabone Park, Smethwick  
West Midlands B66 2NN  
England  
Ph: 44 (0) 121 555 1199  
Fx: 44 (0) 121 555 1188  
Email: info-uk@aurubis.com  
Website: www.aurubis.com

**EUROPE****Walter Türkis GmbH**

Struthstrasse 35  
55743 Idar-Oberstein  
Germany  
Ph: 49 (0) 6781 62-0  
Fx: 49 (0) 6781 62-28  
Email: service@tuerkis-schneid-center.de  
Website: www.tuerkis-schneid-center.de

**OLIN BRASS MEXICO S.A. de CV**

Av. La Griega # 117  
Parque Industrial Queretaro  
Santa Rosa, Jaurgui  
Queretaro, Mexico 76220  
Ph: 52 442 2 29 40 00  
Fx: 52 442 2 29 40 29