

## 1. PRODUCT AND COMPANY IDENTIFICATION

**Product Name:** STAINLESS STEEL ALLOY  
**Chemical Name:** Metal Alloy  
**Synonyms:** Stainless Steel Alloys  
**Chemical Family:** Metal/Mixture  
**Formula:** Not applicable - mixture  
**Product Use:** Metallurgical Products  
**Manufacturer:**

SDS Control Group

Olin Brass

305 Lewis and Clark Blvd

East Alton, IL 62024-1197

www.olinbrass.com

**Technical Information:**

(618)258-5654

**Emergency Information:**

(618)258-5167

## 2. HAZARD IDENTIFICATION

### *United States (US)*

According to the OSHA 29 CFR 1910.1200 HCS

Health hazards associated with this product only apply in a fume or dust form.

Classification of the substance or mixture (Fume or Dust)

OSHA HCS 2012      Flammability – 0      Health – 1      Physical – 0

**Label Elements**      OSHA HSC 2012



**Hazard Statements**      Causes skin irritation – H315

May cause respiratory irritation – H335

**Precautionary statements**      Avoid breathing dust or fumes – P261

**Prevention**      Avoid breathing dust or fumes – P261

Do not get in eyes, on skin, or on clothing – P262

In case of inadequate ventilation wear respiratory protection – P285

## Response

|                            |   |
|----------------------------|---|
| <u>EYE CONTACT:</u>        | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. – P305 + P351 + P338.<br>If eye irritation develops, Get medical advice/attention – P313 |
| <u>SKIN CONTACT:</u>       | Rinse skin with water/shower – P353<br>Take off contaminated clothing and wash before reuse – P362<br>If skin irritation or rash develops, get medical advice/attention – P363  |
| <u>INHALATION:</u>         | If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing – P340<br>Get medical advice/attention – P313  |
| <u>INGESTION:</u>          | Not a likely route of exposure for finished metal alloy.<br>If dust is ingested, immediately drink water to dilute.<br>Get medical advice/attention – P363  |
| <u>NOTE TO PHYSICIANS:</u> | There is no specific antidote to the active ingredients in this product; use symptomatic treatment.   |

## Other Hazards

**OSHA HSC 2012** Under United States Regulations (29 CFR 1910.1200 - Hazard Communication Standard), this product is considered hazardous.

**MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE:** Exposure to dust or fume may aggravate an existing dermatitis, asthma, emphysema, or other respiratory disease.

**Canada** According to WHMIS

### Classification of the substance or mixture

**WHMIS** This product is considered to be a manufactured article and therefore not subject to WHMIS requirements.

### Other Information

**NFPA** Not rated

## 3. COMPOSITION/INFORMATION ON INGREDIENTS

| CAS Number | Components                | % By Weight | EINECS/ELINCS # | EU Classification |          |
|------------|---------------------------|-------------|-----------------|-------------------|----------|
|            |                           |             |                 | Symbol            | R-Phrase |
| 7440-47-3  | Chromium (non-hexavalent) | 16 - 30     | 231-157-5       | None              | None     |
| 7439-89-6  | Iron                      | 1 - 33      | 231-096-4       | None              | None     |
| 7439-98-7  | Molybdenum                | 1 - 5       | 231-107-2       | None              | None     |
| 7439-96-5  | Manganese                 | 1 - 5       | 231-105-1       | None              | None     |
| 7440-02-0  | Nickel                    | 6 - 25      | 231-111-4       | Xn                | R 40-43  |
| 7440-21-3  | Silicon                   | 0.15– 2     | 231-130-8       | None              | None     |

OSHA REGULATORY STATUS: In solid form, not hazardous. Dust or fume: carcinogen, irritant, lung, blood, kidney, reproductive and developmental toxin, neurotoxin, sensitizer

Olin Brass SDS No.: 00018.0001      Stainless Steel Alloy  
Revision Date: 6/1/15                      Review Date: 1/1/17

In solid form, this material is not hazardous. Dust and fumes are hazardous materials.

## 4. FIRST AID MEASURES

- EYE CONTACT:** Immediately flush out fume and dust particles with large amounts of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. If eye irritation develops, call a physician at once.
- SKIN CONTACT:** If exposed to dust or fumes, wash skin with plenty of water. Remove contaminated clothing and shoes and launder before reuse. If skin irritation or rash develops and persists or recurs, get medical attention.
- INHALATION:** If symptoms of lung irritation occur (coughing, wheezing or breathing difficulty), remove from exposure area to fresh air immediately. If breathing has stopped, perform artificial respiration. Keep affected person warm and at rest. Get medical attention.
- INGESTION:** Not a likely route of exposure for finished metal alloy. If dust is ingested, immediately drink water to dilute. Consult a physician if symptoms develop.
- NOTE TO PHYSICIANS:** There is no specific antidote to the active ingredients in this product; use symptomatic treatment.

## 5. FIRE FIGHTING MEASURES

| PROPERTY               | VALUE          | PROPERTY   | VALUE          |
|------------------------|----------------|--|----------------|
| Explosive              | No             | Flammable  | No             |
| Combustible            | No             | Pyrophoric   | No             |
| Flash Point (°C):      | Not Applicable | Burning Rate of Material                                   | Not Applicable |
| Lower Explosive Limit: | Not Applicable | Auto Ignition Temp:  | Not Applicable |
| Upper Explosive Limit: | Not Applicable | Flammability Classification: (Defined by 29 CFR 1910.1200) | Not Applicable |

- UNUSUAL FIRE AND EXPLOSION HAZARDS:** Dust may cause an ignitable and/or an explosive atmosphere.
- EXTINGUISHING MEDIA:** For localized powder fires, smother with dry sand, dry dolomite, sodium chloride or soda ash. Use fire-extinguishing media appropriate to fight surrounding fire.
- SPECIAL FIREFIGHTING PROCEDURES:** None required.

## 6. ACCIDENTAL RELEASE MEASURES

***FOR ALL TRANSPORTATION ACCIDENTS, CALL (618) 258-5167.***

In dust form, this product may be an explosion hazard. Remove all sources of ignition. Dust of fume may be suppressed by the use of a local exhaust system. Dispose of per guidelines under Section 13, WASTE DISPOSAL.

## 7. HANDLING AND STORAGE

|                  |                                  |
|------------------|----------------------------------|
| <b>HANDLING:</b> | Avoid dispersion of dust in air. |
| <b>STORAGE:</b>  | No special requirements.         |

|   |  |
|---|--|
| <i>Shelf Life Limitations:</i>                          | None known   |
| <i>Incompatible Materials for Packaging:</i>            | None known   |
| <i>Incompatible Materials for Storage or Transport:</i> | Store away from acids and incompatible materials.  |
| <b>OTHER PRECAUTIONS:</b>                               | Do not shake clothing, rags or other items to remove dust.<br>Dust should be removed by washing or HEPA vacuuming. |

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

| CAS #     | CHEMICAL NAME             | ACGIH TLV                            | OSHA PEL                      | INTERNATIONAL OELS   |
|-----------|---------------------------|--------------------------------------|-------------------------------|--|
| 7440-47-3 | Chromium (non-hexavalent) | 0.5 mg/m <sup>3</sup>                | 1 mg/m <sup>3</sup>           | Belgium, Denmark, France, Japan, Netherlands, Sweden, U.K. – 0.5 mg/m <sup>3</sup> Finland – 0.1 mg/m <sup>3</sup>   |
| 7440-02-0 | Nickel                    | 1.5 mg/m <sup>3</sup><br>(inhalable) | 1 mg/m <sup>3</sup>           | Germany, MAK = 1 mg/m <sup>3</sup><br>Canada (B.C.), Czechoslovakia, Denmark, Norway – 0.05 mg/m <sup>3</sup> , K1, sensitizer<br>Poland = 0.25 mg/m <sup>3</sup><br>Ireland, Sweden, Switzerland, U.K. = 0.5 mg/m <sup>3</sup><br>Belgium, Canada (Alberta & others), Finland, Japan, Mexico, Netherlands – 1 mg/m <sup>3</sup><br>Portugal = 1.5 mg/m <sup>3</sup> |
| 7439-89-6 | Iron                      | None established                     | None established              | None established   |
| 7439-98-7 | Molybdenum                | 10 mg/m <sup>3</sup>                 | None established              | None established   |
| 7439-96-5 | Manganese                 | 0.2 mg/m <sup>3</sup>                | Ceiling – 5 mg/m <sup>3</sup> | Belgium, Denmark, Finland, France, Switzerland, U.K. – 1 mg/m <sup>3</sup><br>Sweden – 2.5 mg/m <sup>3</sup><br>Germany (MAK) – 0.5 mg/m <sup>3</sup>  |
| 7440-21-3 | Silicon*                  | 10 mg/m <sup>3</sup>                 | 15 mg/m <sup>3</sup>          | Belgium, Denmark, France, Netherlands, U.K. – 10 mg/m <sup>3</sup> Switzerland – 4 mg/m <sup>3</sup>   |

\*This substance is regulated by OSHA as a Particulate Not Otherwise Regulated (PNOR). The exposure limits listed for both OSHA and ACGIH refer to total dust; the OSHA PEL for the respirable fraction is 5 mg/m<sup>3</sup>.

**ENGINEERING CONTROLS:**

Local exhaust ventilation is recommended if significant dusting occurs or fumes are generated. Otherwise, use general exhaust ventilation.

**EYE / FACE PROTECTION:**

Use safety glasses.

**SKIN PROTECTION:**

Wear impervious (cut-resistant), gloves and other protective clothing (aprons, coveralls) as appropriate. If handling heated materials, use heat resistant gloves and clothing. Wash hands after handling.

**RESPIRATORY PROTECTION:**

Respiratory protection not normally needed. If dusting occurs or fumes are generated above the PEL/TLV, use a NIOSH-approved half-face or full-face respirator equipped with High Efficiency Particulate (HEPA) filter cartridges.

**GENERAL HYGIENE CONSIDERATIONS:**

Do not eat, drink, or smoke while using this product in dust form.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

| PROPERTY                             | VALUE                    | PROPERTY                                    | VALUE                         |
|--------------------------------------|--------------------------|---|-------------------------------|
| <i>Appearance:</i>                   | Silvery metallic         | <i>Vapor Density (air = 1):</i>             | Not applicable                |
| <i>Odor:</i>                         | None                     | <i>Boiling Point (° F):</i>                 | No data                       |
| <i>Molecular Weight:</i>             | Not applicable - Mixture | <i>Melting point:</i>                       | 1371 - 1454°C (2500 - 2650°F) |
| <i>Physical State:</i>               | Solid                    | <i>Specific gravity (g/cc):</i>             | 7.75 – 8.027                  |
| <i>pH:</i>                           | Not applicable           | <i>Bulk Density:</i>                        | 7.75 – 8.027g/cc              |
| <i>Vapor Pressure (mm Hg):</i>       | Not applicable           | <i>Viscosity (cps):</i>                     | Not applicable                |
| <i>Vapor Density:</i>                | Not applicable           | <i>Decomposition:</i>                       | Not applicable                |
| <i>Solubility in Water (20° C):</i>  | Negligible               | <i>Evaporation Rate:</i>                    | Not Applicable                |
| <i>Volatiles, Percent by volume:</i> | Not applicable           | <i>Octanol/water partition coefficient:</i> | Unknown                       |

## 10. STABILITY AND REACTIVITY

|   |   |
|---|---|
| <b><u>STABILITY:</u></b>                        | Stable under normal temperatures and pressure   |
| <b><u>CONDITIONS TO AVOID:</u></b>              | Avoid contact with carbon monoxide, particularly at temperatures between 50°C and 300°C, to prevent formation of nickel carbonyl which is toxic and a carcinogen. |
| <b><u>MATERIALS TO AVOID:</u></b>               | Acetylene, chlorine   |
| <b><u>HAZARDOUS DECOMPOSITION PRODUCTS:</u></b> | When heated to decomposition, may produce metal oxides and fumes.   |
| <b><u>HAZARDOUS POLYMERIZATION:</u></b>         | Will not occur.   |

## 11. TOXICOLOGICAL INFORMATION

**POTENTIAL EXPOSURE ROUTES:** For dust: ingestion, inhalation, and eye contact. For fume: inhalation and eye contact. The finished alloy metal is not hazardous.

**ACUTE ANIMAL TOXICITY DATA:**

| For Product:          |                  | For Components   |               |            |                |              |                 |
|-----------------------|------------------|------------------|---------------|------------|----------------|--------------|-----------------|
|                       |                  | Chromium         | Iron          | Molybdenum | Nickel         | Manganese    | Silicon         |
| Oral LD <sub>50</sub> | Believed to be > | 27.5 mg/kg (rat) | 30 g/kg (rat) | No data    | > 5 g/kg (rat) | 9 g/kg (rat) | 3.16 g/kg (rat) |

|                             |   |                                   |              |         |                                       |                          |                                 |
|-----------------------------|---|-----------------------------------|--------------|---------|---------------------------------------|--------------------------|---------------------------------|
| Dermal LD <sub>50</sub>     | Believed to be > 2 g/kg                     | No data                           | No data      | No data | > 7.5 g/kg (rabbit subcutaneous)      | No data                  | No data                         |
| Inhalation LC <sub>50</sub> | Believed to be slightly to moderately toxic | 87 mg/m <sup>3</sup> (4 hrs, rat) | No data      | No data | > 12 mg/kg (rat, intratracheal)       | No data                  | No data                         |
| Irritation                  | Eye and respiratory irritant                | Respiratory and nasal irritant    | Eye irritant | No data | Respiratory irritant, skin sensitizer | Mild skin & eye irritant | Eye, skin, respiratory irritant |

SUBCHRONIC/ CHRONIC No information for product.

TOXICITY:

CARCINOGENICITY: In laboratory animal studies, chronic exposure to high concentrations of nickel has caused an increase in lung and nasal tumors. The International Agency for Research on Cancer (IARC) has classified nickel as possibly carcinogenic to humans, group 2B. The National Toxicology Program (NTP) classifies nickel as a known human carcinogen.

MUTAGENICITY: This product is not known or reported to be mutagenic. Nickel has been shown to be mutagenic in *in vitro* studies.

REPRODUCTIVE, TERATOGENICITY, OR DEVELOPMENTAL EFFECTS: This product is not known or reported to cause reproductive or developmental effects. Exposure of male rats to high concentrations of nickel caused testicular degeneration. However, symptoms of systemic toxicity, including severe weight loss, were also observed at the same concentrations indicating that the testicular effects were secondary to the frank toxicity.

NEUROLOGICAL EFFECTS: This product is not known or reported to cause neurological effects. Chronic exposure to very high concentrations of manganese dust has caused nervous system effects including muscle weakness, tremors, and behavioral changes in humans.

INTERACTIONS WITH OTHER CHEMICALS None known or reported.

## 12. ECOLOGICAL INFORMATION

**ECOTOXICITY:** No data is available on this product. Individual constituents are as follows:

Nickel: 96 hr LC<sub>50</sub>, rainbow trout = 31.7 mg/L; 96 hr LC<sub>50</sub>, fathead minnow = 3.1 mg/L; 72 hr EC<sub>50</sub>, freshwater algae (4 species): = 0.1 mg/L; 96 hr LC<sub>50</sub>, *Daphnia* = 0.51 mg/L

Chromium: *Daphnia magna*, 48 hr. LC<sub>50</sub> = 0.022 mg/L; Fathead minnow, 96 hr LC<sub>50</sub> = 39 mg/L

**MOBILITY:** No Data

**PERSISTENCE/DEGRADABILITY:** No Data

**BIOACCUMULATION:** No Data

## 13. DISPOSAL CONSIDERATIONS

If this product becomes a waste, it DOES NOT meet the criteria of a hazardous waste as defined under 40 CFR 261, in that it does not exhibit the characteristics of hazardous waste of Subpart C, nor is it listed as a hazardous waste under Subpart D. Care must be taken to prevent environmental contamination from the use of this material. The user of this material has the responsibility to dispose of unused material, residues and containers in compliance with all relevant local, state and federal laws and regulations regarding treatment, storage and disposal for hazardous and non-hazardous wastes. This product may be a candidate for metal reclamation.

## 14. TRANSPORTATION INFORMATION

|                              | U.S. DOT      | RID/ADR | IMDG | IATA | IMO | Canada TDG |
|------------------------------|---------------|---------|------|------|-----|------------|
| <i>PROPER SHIPPING NAME:</i> | Not regulated |         |      |      |     |            |
| <i>HAZARD CLASS:</i>         |               |         |      |      |     |            |
| <i>UN NO.:</i>               |               |         |      |      |     |            |
| <i>PACKING GROUP:</i>        |               |         |      |      |     |            |
| <i>LABEL:</i>                |               |         |      |      |     |            |
| <i>REPORTABLE QUANTITY:</i>  |               |         |      |      |     |            |

## 15. REGULATORY INFORMATION

### US FEDERAL

|                        |  |                              |                      |                            |                                     |
|------------------------|--|------------------------------|----------------------|----------------------------|-------------------------------------|
| TSCA                   | The components of this product are listed on the Toxic Substance Control Act inventory.  |                              |                      |                            |                                     |
| CERCLA:                | Nickel, R.Q. = 100 lbs; Chromium, R.Q. = 5000 lbs. (No reporting is required if diameter of the pieces of metal is equal to or exceeds 100 micrometers (0.004 inches). (0.004 inches). |                              |                      |                            |                                     |
| SARA 313:              | Nickel, Chromium, Manganese  |                              |                      |                            |                                     |
| SARA 313 Hazard Class: | <u>Health:</u><br>For dust or fume only  | Acute – yes<br>Chronic - yes | <u>Fire:</u><br>None | <u>Reactivity:</u><br>None | <u>Release of Pressure:</u><br>None |
| SARA 302 EHS List:     | None of the components of this product are listed.   |                              |                      |                            |                                     |

\* RQ = Reportable Quantity

### STATE RIGHT-TO-KNOW STATUS

| Component                 | *CA Prop. 65 | New Jersey | Pennsylvania | Massachusetts | Michigan   |
|---------------------------|--------------|------------|--------------|---------------|------------|
| Nickel                    | X            | X          | X            | X             | X          |
| Chromium (non-hexavalent) | Not listed   | X          | X            | X             | X          |
| Iron                      | Not listed   | Not listed | Not listed   | Not listed    | Not listed |
| Molybdenum                | Not listed   | Not listed | X            | X             | Not listed |
| Manganese                 | Not listed   | X          | X            | X             | Not listed |
| Silicon                   | Not listed   | Not listed | X            | X             | Not listed |

\* "WARNING: This product contains detectable amounts of a chemical(s) known to the State of California to cause cancer and/or birth defects or other reproductive harm."

## EUROPEAN REGULATIONS

This material in its massive solid form is not required to be labeled under EC regulations.

German WGK Classification: Unknown

## CANADIAN REGULATIONS

**DSL LIST:** The components of this product are on the DSL or are exempt from reporting under the New Substances Notification Regulations.

**IDL:** Manganese

**WHMIS:** This product is considered to be a manufactured article and therefore not subject to WHMIS requirements.

## 16. OTHER INFORMATION

**REVISIONS:** Update to composition 1/1/04, revised format 6/1/15

**PREPARED BY:** Olin Brass

**NOTICE:** THE INFORMATION IN THIS SDS SHOULD BE PROVIDED TO ALL WHO WILL USE, HANDLE, STORE, TRANSPORT, OR OTHERWISE BE EXPOSED TO THIS PRODUCT. THIS INFORMATION HAS BEEN PREPARED FOR THE GUIDANCE OF PLANT ENGINEERING, OPERATIONS AND MANAGEMENT AND FOR PERSONS WORKING WITH OR HANDLING THIS PRODUCT. OLIN BRASS BELIEVES THIS INFORMATION TO BE RELIABLE AND CURRENT AS OF THE DATE OF PUBLICATION, BUT MAKES NO WARRANTY THAT IT IS.

This document reviewed annually